

SIDE VIEW OF HEADER CLOSER IN POSITION
SEE DWG. 10-836 FOR CLOSER ADJUSTMENT INSTRUCTION

HEADER PREPARATION I

- A.- MOUNT "F" CLIP WITH TWO 10-32 X 3/8 FHMS.
- B.- MOUNT TWO 1/4-20 X 7/8 FHMS ON HEADER FOR ANGLE CLIP AND SECURE WITH TWO 1/4-20 NUTS (G).
- C.- SECURE "F" CLIP TO JAMB WITH THREE 8-32 X 1/2 PAN HD PHIL SCREWS.

HEADER PREPARATION II

- A.- SECURE "F" CLIP "A" TO HEADER USING TWO 10-32 X 3/8 FHMS.
- B.- MOUNT "F" CLIP "A" TO JAMB USING THREE 8-32 X 1/2 PAN HD PHIL SCREWS.
- C.- SECURE SECOND "F" CLIP (NOT SHOWN) TO HEADER WITH TWO 10-32 X 3/8 FHMS.
- D.- MOUNT TWO 1/4-20 X 7/8 FHMS ON HEADER FOR ANGLE CLIP AND SECURE WITH 1/4-20 NUTS (G).

HEADER PREPARATION III

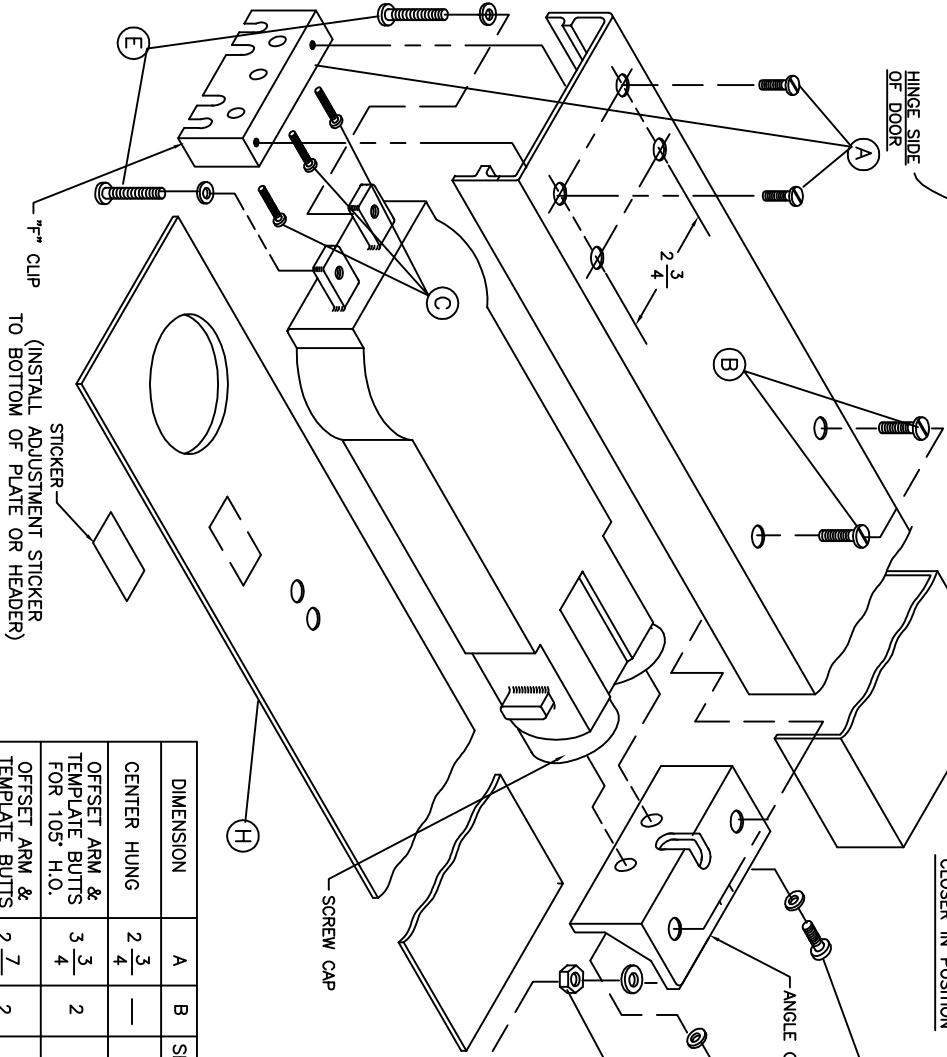
- A.- MOUNT "F" CLIP WITH TWO 10-32 X 3/8 FHMS.
- B.- MOUNT TWO 1/4-20 X 7/8 FHMS ON HEADER FOR ANGLE CLIP AND SECURE WITH TWO 1/4-20 NUTS (G).

CLOSER PREPARATION

- D.- MOUNT ANGLE CLIP TO SCREW CAPS WITH TWO 1/4-20 X 1/2 HEX HD MS.
- E.- INSTALL TWO 1/4-20 X 5/8 FILISTER HD MS INTO LUGS OF CLOSER. LEAVE LOOSE.

CLOSER INSTALLATION

- F.- INSERT CLOSER LUGS INTO "F" CLIP (A) AT AN ANGLE. RAISE OPPOSITE END OF CLOSER TO ALIGN ANGLE CLIP HOLES WITH MOUNTING SCREWS (B).
- G.- SECURE SCREWS (E) AND NUTS (G) IN POSITION.
- H.- MAKE SURE ALL SCREWS ARE TIGHT.
- I.- INSTALL AND SECURE COVER PLATE.



DIMENSION	A	B	SEE
CENTER HUNG	2 3/4	—	I
OFFSET ARM & TEMPLATE BUTTS FOR 105° H.O.	3 3/4	2	II
OFFSET ARM & TEMPLATE BUTTS FOR 90° H.O.	2 7/8	2	III

FILE NO.		DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED		APPROVALS		DATE		
NEXT ASSY. 21-101(KITS)	QTY. USED 1 EA	C	11/27/95	RE-POSITION "A" DIMENSION	ECN975		RM	
		B	5/22/95	ADDED ADJ SCREW INFORMATION ECN 905			GCS	
		FINISH HEAT TREAT						
MATERIAL		ANGULAR $\pm$ 0 FRACTIONAL $\pm$ 1/64		CHECKED		R.M.		
SCALE		NONE		DRAWN		R.M.		
INSTALLATION INSTR.		20-330 O.H. ADJ MECH		SHEET 2 OF 2 SHEETS		REV.		
DWG. NO.		10-847		REV.		C		

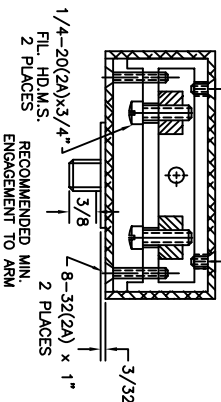
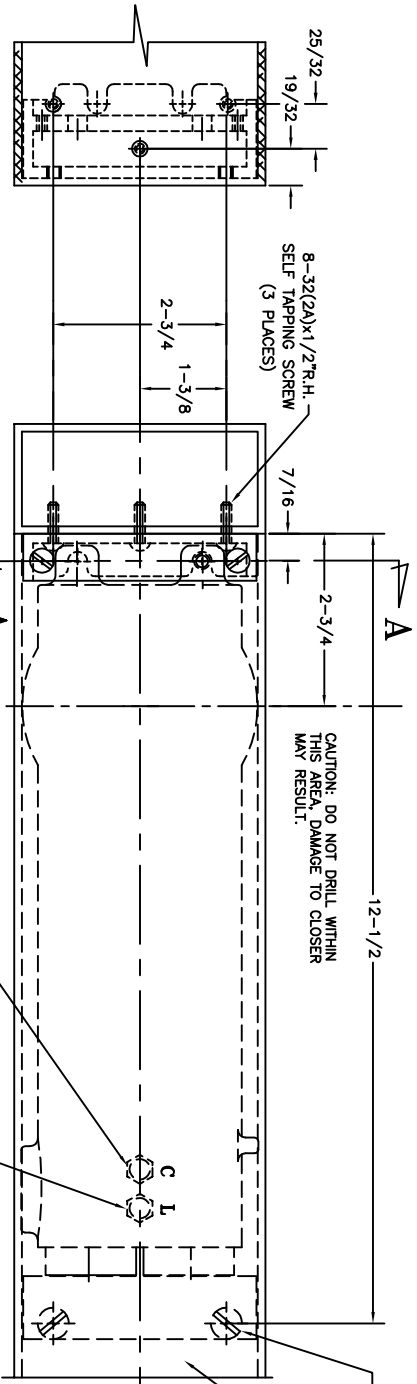
Jackson
CORPORATION

3441 UNION PACIFIC AVE.
LOS ANGELES, CALIF. 90003

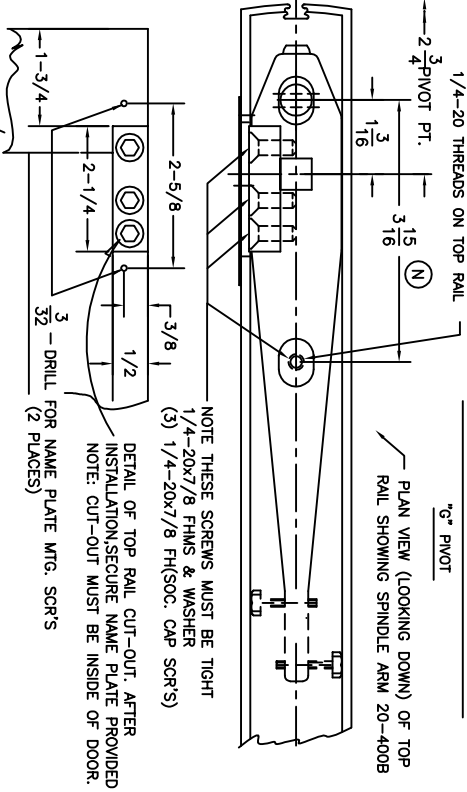
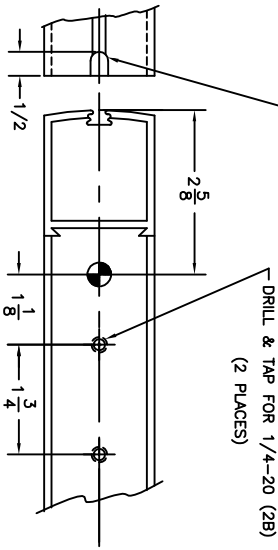
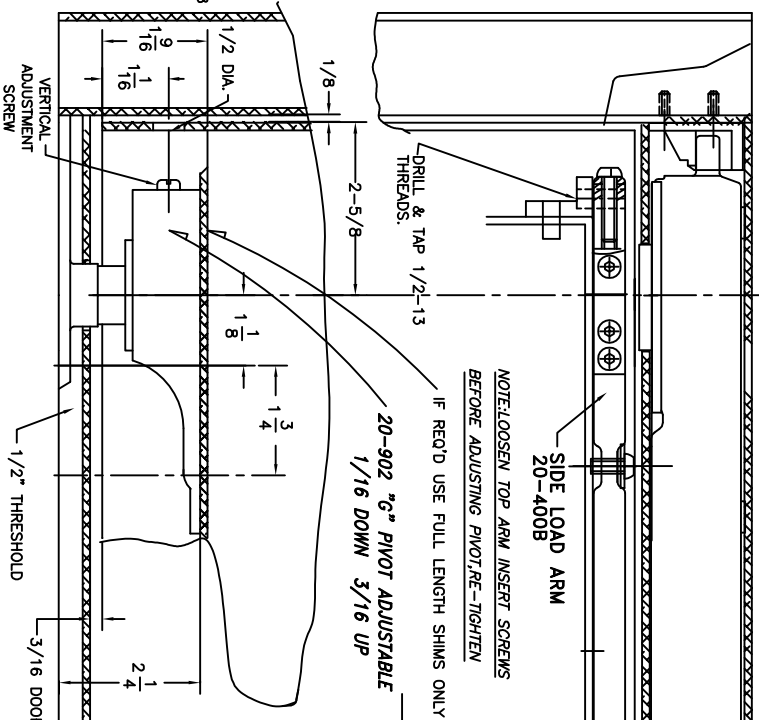
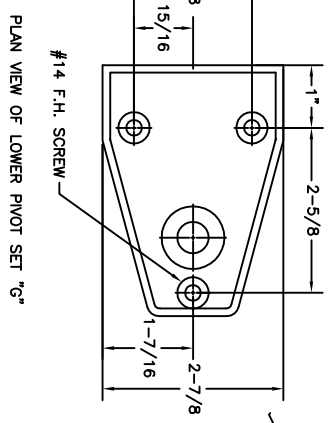


REF. JED 101 KIT SER.

DETAIL OF INSIDE FACE OF PIVOT
SIDE JAMB FOR ATTACHMENT OF
HEAD CHANNEL



SECTION AA



N 8/23/97 RE-DIMENSION 3 15/16 ECN1098		APPROVALS	DATE
DIMENSIONAL TOLERANCES			
FRACTIONS			
DECIMAL DIMENSIONS			
ANGULAR ±			
FLOOR LEVEL			
FILE NO.	10-136	FINISH	
NEXT ASSY.	21-101-KITS	HEAT TREAT	
QTY. USED	1		
SCALE		NONE	
INSTALLATION GUIDE		"JACKSON CORP."	
OVERHEAD CLOSER		10-136	
SHEET NO.		1 OF 2 SHEETS	
REV.			

